Friday, 17/10/2008 1:25:16 PM Date: Melanie Fauteux Useç **Process Sheet Drawing Name** : TUBE Customer : CC-DAR01 Dart Aerospace Ltd. Job Number : 42733 **Estimate Number** : 13339 : D37633 Part Number P.O. Number : D3763 REV B : 17/10/2008 S.O. No. : **Drawing Number** This Issue : N/A Prsht Rev. : NC Project Number : // : MACHINED PARTS : B First Issue Type **Drawing Revision** : 41208 Material **Previous Run** : 24/10/2008 50 Um: Each **Due Date** Qty: Written By Checked & Approved By DD verified by:JLM Comment : Est Rev:A 08-05-23 new issue **Additional Product** Job Number: Description: Seq. #: 1.0 M6061T6R1250 6061-T6 Round Bar 1.250 Comment: Qtv.: 5.7225 f(s) 0.1145 f(s)/Unit Total: 6061-T6 Round Bar 1.250 Batch: M/09 733 08/11/13 DOOSAN LATHE 2.0 DOOSAN LATHE Comment: Doosan Lathe & Dwg D3763 Rev: 1- Turn as per Folio FA751 Rev: 2-Deburr per dwg D3763 3.0 QC2 Comment: INSPEC PARTS AS THEY COME OFF MACHINE 4.0 QC8 SECOND CHECK Comment: SECOND CHECK 5.0 PACKAGING 1 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 117-

Dart Aerospace	Ltc	ľ
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W/O: WORK ORDER CHANGES					· 6		
STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
			· <u>·······</u>				
		STEP PROCEDURE CHANGE	STEP PROCEDURE CHANGE By	STEP PROCEDURE CHANGE By Date	STEP PROCEDURE CHANGE By Date Qty	STEP PROCEDURE CHANGE By Date Qty Approval Chief Eng / Prod Mgr	

Part No: <u>D3763-3</u>	PAR #: _ N &	Fault Category:	Prod-Mach	NCR: Yes No	_	,
(D417-769-043/-044) Resolution:	Seenp	Disposition:	JOLAP	QA: N/C Closed	d:	Date: 08/11/20

NCR: 42	WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC	Corrective Action Section B			Verification	Approval	Approval	
DATE	STEP	Section A	Initial Chief Eng			Section C	Cian E	Chief Eng	QC Inspector
		5 parts have harse markings		Scrap and Destry	Me				
1.1	6)	on inside Bure.	//	Scrap and Destry Ohy D Replace Bt M109733	1		//		
8/11/17	2.0	R.C Lip chip Buldup on Tool & process &	Cosimz	Replace B# ML09233	8/11/7	pr.11.18	Pasiar	0	
		Tool & process &	1					08 m	
	1		<u> </u>				1		

NOTE: Date & initial all entries

Date: User: Wednesday, 12/11/2008 8:24:45 AM

Melanie Fauteux

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: TUBE

Part Number: D37633

Job Number: 42733

Seq. #:

Job Number:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

mf 08-11-18

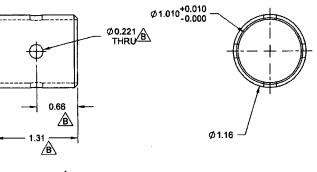
Job Completion

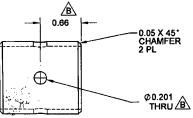


DART AEROSPACE LTD	Work Order:	42733
Description: Tube	Part Number:	D3763-3
Inspection Dwg: D3763 Rev: B		Page 1 of 1

	FIRST ARTICLE INSPECTION CHECKLIST							
	х	First Artic	le _	Proto	type			
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Metho inspec		Cor	mments
Ø0.221	+0.005/-0.001	0222			_			
0.66	+/-0.030	-665						
1.31	+/-0.030	1-311			_			
0.66	+/-0.030	-665						
0.05 x 45°	+/-0.030 x +/-0.5°	GXX45°						
Ø0.201	+0.005/-0.001	0,201						
Ø1.010	+0.010/-0.000	01.417						
Ø1.16	+/-0.030	\$1,162						
					· · · · · · · · · · · · · · · · · · ·			
					_			
		 		,				
Measured by:	12	Audited by:	J.L	,	Protot	ype Ar	oproval:	N/A
Date:	8/11/15	Date:	08/11/1	7			Date:	N/A
Rev Date	Change					Revis	ed by	Approved
Δ 08:00 04	New Issue					KJ/DD	- All	13/

Rev	Date	Change			Revised	$by_{1,\Delta}$	Approved		
A	08:09.04	New Issue			KJ/DD	- of	N/		
1 / 1	00.00.01	11011 10000							





D3763-3 TUBE

IOTES:) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6510/T6511/T62) ALUMINUM ROUND BAR PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR PER AMS-QQ-A-200/8 (OR AMS 4160) (REF. DART SPEC M6061T6R)

(OR AMS 4117/4128/4115/4116) OR PER AMS-UQ-A
) FINISH: NONE
) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
) UNITS: INCHES UNLESS OTHERWISE NOTED
) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
) IDENTIFICATION: N/A
) WEIGHT: 0.01 lbs

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DESIGN	HS	DART AEROSPACE LTD		
DRAWN	HS	HAWKESBURY, ONTARI	O, CANADA	
CHECKED	201	DRAWING NO.	REV. B	
MFG. APPR.	(Sull)	D3763	SHEET 6 OF 9	
APPROVED	AN	TITLE	SCALE	
DE APPR.		END FITTING		
DATE 08.	06.23	COPYRIGHT © 2008 BY DART A THE OCCUPENT SI PRIVATE MIC CONFEDENTIAL AND IS SUPPLIED HOT TO BE USED FOR ANY PURPOSE OR COMMUNICATION WHITTEN MEMISSION PROMISED AND ANY AS	ON THE EXPARES CONDITION THAT IT IS ATED TO ANY OTHER PERSON WITHOUT	

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